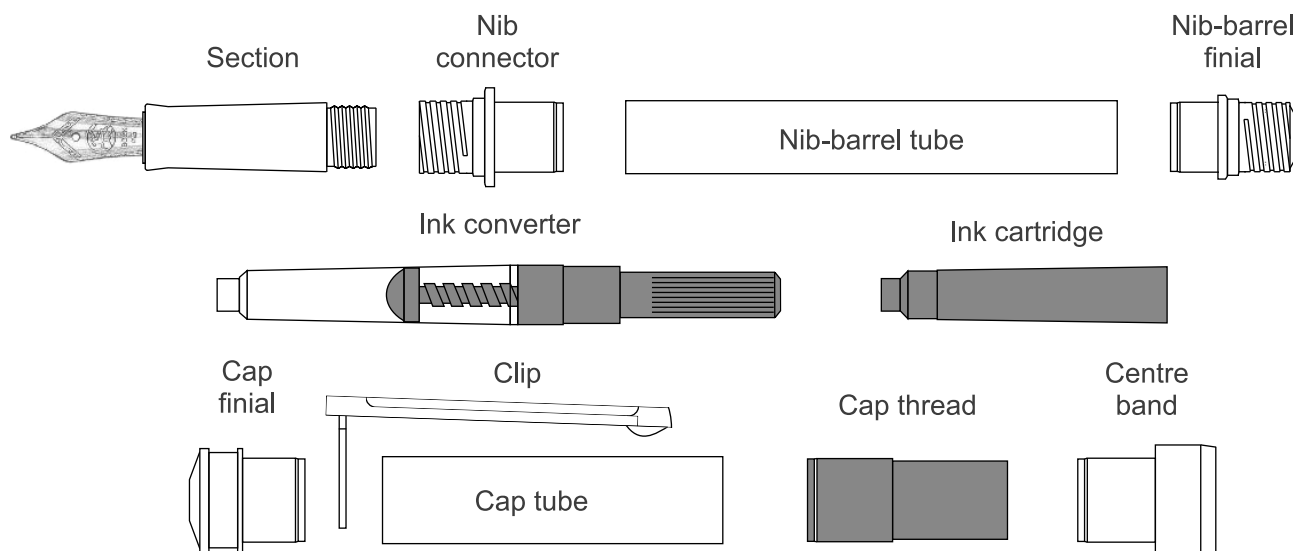


# BEAUFORT LEVECHE Fountain Pen Kit - Notes

If you have bought a Leveche pen kit, we assume that you already know how to turn, finish and assemble a pen. These notes aim only to highlight essential information and provide guidance where necessary.



## BLANK PREPARATION

- Cap tube length = 46mm. Recommended drill size = 15/32
- Nib barrel tube length = 65mm. Recommended drill size = 25/64

## MOUNTING ON THE LATHE

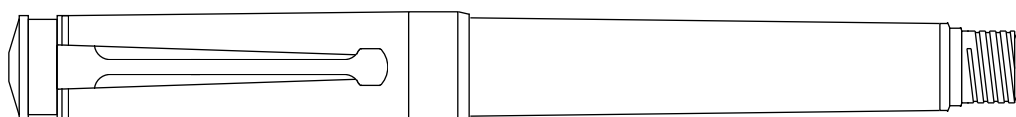
- The cap finial, centre band, nib connector and nib-barrel finial all have different diameters. If using bushes, the largest is for the centre band and the second largest is for the cap finial. The smallest is for the nib-barrel finial and the remaining one is for the nib connector. Identify which is which and ensure you mount them in the correct positions.

## ASSEMBLY

- If you have bought a Leveche with an upgraded nib and converter package, the nib is supplied separately to the kit. In the interests of grain alignment, gently screw the nib assembly into the section as the first assembly job. Doing so after pressing the kit together could result in the nib lined up in a place you didn't intend.



- Also in the interests of grain alignment, note that the cap thread starts in either of two opposite positions.
- By design, the clip gasket is a snug fit on the cap finial, to ensure it does not spin on the assembled cap. Push it onto the finial tenon by hand a short way, and once you are happy with the alignment of the clip in your cap barrel, the finial and clip can be pressed home in one operation.



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